

## **COMBICOLOR® ORIGINAL AEROSOL WROUGHT IRON**



# One coat system for metal protection, direct to rust

- Primer and topcoat in one
- For application onto rust, bare metal
- Usable down to 5°C

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# **COMBICOLOR® ORIGINAL AEROSOL WROUGHT IRON**

#### DESCRIPTION

RUST-OLEUM® CombiColor Aerosol Wrought Iron 7300 is primer and topcoat in one, based on a urethane modified alkyd, providing good drying properties at low temperatures. The product contains rust-inhibitive pigments and is lead- and chromate free.

#### **RECOMMENDED USE**

RUST-OLEUM® CombiColor Aerosol Wrought Iron 7300 should be applied on bare, manually derusted or with CombiColor Primer Anti-Corrosion 3369/3380 primed steel. RUST-OLEUM CombiColor Aerosol Wrought Iron 7300 offers corrosion protection in a light industrial environment. For metal structures in a more aggressive industrial environment, prior application of a RUSTOLEUM® CombiColor Primer Anti-Corrosion 3369/3380 is recommended.

## DRY TIMES BY 20° C/RH 50%

Dry to handle:6 hoursDry to recoat:After 2 hoursFully cured:7 days

#### THEORETICAL CONSUMPTION

2 - 3 m<sup>2</sup> per spray can (400 ml).

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

#### SURFACE PREPARATION

Remove dirt, grease, oil, loose rust and all other surface contaminants by appropriate means. Prime or spot prime with the recommended RUST-OLEUM Primers. Sand intact coatings to provide a proper key for adhesion. The surface must be clean and dry during application. Galvanised, Zinc and Aluminium surfaces have to be primed first with CombiPrimer Tack Coat 3302.

#### **APPLICATION CONDITIONS**

For optimum results the relative humidity shall be below 85% and the temperature of the can and substrate above  $10^\circ \text{C}.$ 

#### **APPLICATION & THINNING: AEROSOL**

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use. Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

#### REMARKS

Prevent application of too thick layers because this can cause problems with drying and sagging. CombiColor Aerosols can be applied on 7300 Metal (brush version) within 4 hours or after 72 hours.

#### SAFETY DATA

VOC level: Remarks regarding safety: 535 - 540 g/l Consult Safety Data Sheet and Safety Information printed on the can.

#### SHELF LIFE

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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